

EXHIBIT F



UNITED STATES STEEL

INVOICE COPY

MRR 3329900 013 OP-C 03		PURCHASE ORDER DATE		PURCHASE ORDER NO SAG9011877	
R 004989729		USS CONTROL NO 09318 - 0936 - 302		USS ORDER NO JF52623	
M PO BOX 77462		TERMS GM MNS-2		INVOICE DATE 04-03-01	
I DETROIT MI 48277-7462				INVOICE NO 161-757118	
T		PLEASE REFER TO THE ABOVE INVOICE NO IN YOUR REMITTANCE			
O					

S GMC ACG SAGINAW DIVISION
O DISBURSEMENTS ANALYSIS DEPT
L P O BOX 436040
D PONTIAC MI 48343-6040
O

S GENERAL MOTORS CORP
H SAGINAW STEERING GEAR DIV
I PLANT NO 6
P TOWERLINE RD OFF HOLLAND RD
T SAGINAW MI 48605-6040
O

SHIPPER'S NO N82473	DATE SHIPPED 04-02-01	FROM GARY, INDIANA	ROUTE CARRIER JAMES BURG TRUCKING CO <i>B6SM</i>
SHIP MODE TL	MINIMUM WEIGHT 0100M	FOB DESTINATION	VEHICLE N82473
Item No.		Description	Amount

COLD ROLL CARBON SPECIFIED HARDNESS RB 75/85
REGULAR MATTE FINISH C .13/.20 MN 60/ 90 P .040
MAX S 050 MAX SI 15/ 30 UNEXPOSED PRIME SIDE OUT
OIL MEDIUM NO PICKLE WELDS PT#3261--

ITEM DESCRIPTION FT LENGTH IN ACTWT
01 .0650MINX18.91 COIL ID 24
OD MAX 56 45

PRICE NUMBER JF52623

WHSE-NO	HEAT-NO	COIL	LIN-FT	ACT-LB	THEO-LB
A275717	Y00070	1	3663	15780	15305
A275720	Y00071	1	2427	21440	21440

Item No.	Description	Quantity	Unit Price	Amount
2	6090	37220	36745	37220
			CENTS/LB	25.3700
				9442.71

MID - 081182 OPEX# 142356-2-0

WORTHINGTON SP&PROJACKSON MI 49201
PROCESSOR LOAD NUMBER 50-CB8509

HEAT NO	C	MN	P	S	SI	CU	NI
Y00070	.20	0.77	.035	.007	.20	.02	.01
Y00071	.20	0.81	.035	.007	.21	.02	.01

HEAT NO	CR	MO	SN	AL	N	V	B
Y00070	.04	.00	.002	.042	.005	.001	.0001
Y00071	.03	.00	.002	.041	.005	.001	.0001

HEAT NO	CB
Y00070	001
Y00071	001

COIL	ACT-LB	THEO-LB
2	37220	36745

B/L 103500

INVOICE AMT 9442 71

DAYS TO MATURITY OR DISCOUNT DATE RUN FROM DATE OF INVOICE

Goods or services which were produced or rendered in the United States covered by this invoice were produced or rendered in compliance with the requirements of the Fair Labor Standards Act of 1938, as amended

PAYABLE IN U.S. DOLLARS
COUNTRY OF ORIGIN U S A

DELIVERY RECEIPT



PRO NUMBER
Nº 130982

SHIPPER		CONSIGNEE		TERMINAL		DATE	
JBC		Delphi		Saginaw mi.		4.2.01	
TRUCK OWNERS NAME		TRACTOR #		SHIPPER NUMBER		WEIGHT	
IBTC		27		182473		36,102	
TRUCK DRIVERS NAME		NO. PIECES		SHIPPER NUMBER		SHIPPER NUMBER	
Mark Steinfeld		4		Coils		36,102	
LOADING RECORD		DATE		TIME			
SCHEDULED PICKUP TIME				AM PM			
ARRIVED SHIPPER				AM PM			
DEPARTED SHIPPER				AM PM			
UNLOADING RECORD		DATE		TIME			
SCHEDULED DELIVERY TIME				AM PM			
ARRIVED CONSIGNEE				AM PM			
DEPARTED CONSIGNEE				AM PM			

*All Exceptions Must be Noted Before Unloading

CONSIGNEE SIGNATURE: *John Blamczyk* DATE: *4-02-01*

WHITE COPY - ORIGINAL
 YELLOW COPY - CONSIGNEE COPY
 PINK COPY - DRIVER COPY



UNITED STATES STEEL

INVOICE COPY

MRR 3329900 013 OP-C 03
R 004989729
M PO BOX 77462
I DETROIT MI 48277-7462
T
O

PURCHASE ORDER DATE		PURCHASE ORDER NO	
		SAG9011877	
USS CONTROL NO	USS ORDER NO	PAGE	
09318 - 0936 - 302	JF52623	1	
TERMS	INVOICE DATE	INVOICE NO	
GM MNS-2	04-03-01	161-757118	

PLEASE REFER TO THE ABOVE INVOICE NO. IN YOUR REMITTANCE

S GMC AGG SAGINAW DIVISION
O DISBURSEMENTS ANALYSIS DEPT
L P O BOX 436040
I PONTIAC MI 48343-6040
T
O

S GENERAL MOTORS CORP
M SAGINAW STEERING GEAR DIV
I PLANT NO 6
T TOWERLINE RD OFF HOLLAND RD
O SAGINAW MI 48605-6040

SHIPERS NO	DATE SHIPPED	FROM	ROUTECARRIER
N82473	04-02-01	GARY, INDIANA 161	JAMES BURG TRUCKING CO B6IM
SHIP MODE	MINIMUM WEIGHT	DESIGNATION	VEHICLE
TL	0100M		N82473
			PREPAID COLLECT PPD

COLD ROLL CARBON SPECIFIED HARDNESS RB 75/85
REGULAR MATTE FINISH C .13/ .20 MN .60/.90 P .040
MAX S .050 MAX SI .15/.30 UNEXPOSED PRIME SIDE OUT
OIL MEDIUM NO PICKLE WELDS PT#3261--

ITEM DESCRIPTION FT LENGTH IN ACTWT
01 0650MINX18.91 COIL ID 24
OD MAX 56 45

PRICE NUMBER JF52623
WHSE-NO HEAT-NO COIL LIN-FI ACT-LB THEO-LB
A275717 Y00070 1 3663 15780 25305
A275720 Y00071 1 2427 21440 21440

2 6090 37220 36745 37220 CENIS/LB 25.3700 9442.71
MID - 081182 OPEX# 142356-2-0

NORTHINGTON SP&PROJACKSON MI 49201
PROCESSOR LOAD NUMBER 50-CH8509

HEAT NO	C	MN	P	S	SI	CU	NI
Y00070	.20	0.77	0.35	.007	.20	.02	.01
Y00071	.20	0.81	0.35	.007	.21	.02	.01
HEAT NO	CR	MO	SN	AL	N	V	B
Y00070	.04	.00	.002	.042	.005	.001	.0001
Y00071	.03	.00	.002	.041	.005	.001	.0001

HEAT NO CR
Y00070 001
Y00071 001
COIL ACT-LB THEO-LB
2 37220 36745

B/L 103500

INVOICE AMT 9442.71

DAYS TO MATURITY OR DISCOUNT DATE RUN FROM DATE OF INVOICE

Goods or services which were produced or rendered in the United States covered by this invoice were produced or rendered in compliance with the requirements of the Fair Labor Standards Act of 1938, as amended

PAYABLE IN U.S. DOLLARS
COUNTRY OF ORIGIN U.S.A



Worthington Specialty Processing

THIS SHIPPING ORDER must be legibly filled in, in ink, indelible pencil, or in Carbon, and retained by the Agent.

CONSOLIDATED

Shipper's No. 30-CB8569

CARRIER: JAMES BURG TRUCKING

Carrier's No.

RECEIVE, subject to the classification and lawfully filed tariffs in effect on the date of the issue of this Shipping Order

At JACKSON, MI 04/02 01 From Worthington Specialty Processing

the property described below, in apparent good order, except as noted (contents and condition of contents of packages unknown), marked, consigned, and destined as indicated below, which said carrier (the word carrier being understood throughout this contract as meaning any person or corporation in possession of the property under this contract) agrees to carry to its usual place of delivery at said destination. If on its route, otherwise to deliver to another carrier on the route to said destination. It is mutually agreed as to each carrier or all or any of said property over all or any portion of said route to destination, and as to each party at any time increased in all or any of said property that every service to be performed hereunder shall be subject to all the terms and conditions of the Uniform Domestic Freight Bill of Lading set forth (1) in Uniform Freight Classification in effect on the date hereof, if this is a rail or a rail-water shipment, or (2) in the applicable motor carrier classification or tariff if this is a motor carrier shipment. Shipper hereby certifies that he is familiar with all the terms and conditions of the said bill of lading, including those on the back thereof, set forth in the classification or tariff which governs the transportation of this shipment, and the said terms and conditions are hereby agreed to by the shipper and accepted for himself and his assigns.

C/O CONSIGNED TO

JAMES BURG TRUCKING

FREIGHT TERMS PREPAID

CARRIER 27

VEHICLE IDENT

NUMBER AND DESCRIPTION OF ARTICLES

WEIGHT (Sub. to Car)

DELPHI SAGINAW STEERING SYS

REC HOURS: 8AM-3PM

PLANT 36

REC DAYS: M-F

TOWER LINE ROAD OFF HOLEAND RD

SAGINAW

MI 48605

2 ITEMS

37,220 LB

R/L 50-158674 N82473

TOWER AUTOMOTIVE - ELKTON

REC HOURS: SUN 12:01AM-FRI 10PM

81 DRETTMANN

REC DAYS:

ELKTON

MI 48731

8 ITEMS

66,280 LB

R/L 50-158673 N82474

NOTES: 00000 00000

Subject to Section 7 of Condition of applicable bill of lading, if the shipment is to be delivered to the consignee without recourse on the consignor, the consignor shall file the following statement:

The carrier shall not make delivery of this shipment without payment of freight and all other lawful charges.

By: (Signature of Consignor)

If the shipment moves between two ports by carrier by water the law requires that the bill of lading shall state whether the carrier or shipper's weight is used. NOTE: Where the rate is dependent on value, shippers are required to state specifically in writing the agreed or declared value of the property. The agreed or declared value of the property is hereby specifically stated by the shipper to be not exceeding

Per: (Signature of Consignor)

If charges are not prepaid, value of stamp here: TO BE PREPAID

PREPAID

Received \$

to apply in prepayment of the charges on the property described hereon.

For: (Signature of Agent) 91 APR 2 PM 142
(The signature here acknowledges only the amount prepaid)

Charges Advanced: \$

L. TOTAL

16 ITEMS

103 500 LB

Worthington Specialty Processing, Shipper

4/2/01
Permanent postoffice address of shipper: 4205 S MERIDIAN RD. JACKSON MI 49224

Agent must detach and retain this Shipping Order and must sign the Original Bill of Lading

**Worthington Specialty Processing****THIS SHIPPING ORDER**

must be legibly filled in; in ink, in indelible pencil, or in carbon, and retained by the Agent.

Shipper's No. **MB2473**CARRIER: **JAMES BURG TRUCKING** 27BGM Carrier's No. **50-15867**

RECEIVE, subject to the classification and lawfully filed tariffs in effect on the date of the issue of this Shipping Order

At **JACKSON, MI 04/02/01 01** From **Worthington Specialty Processing**

the property described below, in apparent good order, except as noted (contents and condition of contents of packages unknown), marked, consigned, and destined as indicated below, which said carrier (the word carrier being understood throughout this contract as meaning any person or corporation in possession of the property under the contract) agrees to carry to its usual place of delivery at said destination, it on its route, otherwise to deliver to another carrier on the route to said destination, it is mutually agreed as to each carrier of all or any of said property over all or any portion of said route to destination, and as to each party at any time interested in all or any of said property that every service to be performed hereunder shall be subject to all the terms and conditions of the Uniform Domestic Straight Bill of Lading set forth (1) in Uniform Freight Classification in effect on the date hereof, if this is a rail or a rail-water shipment, or (2) in the applicable motor carrier classification or tariff if this is a motor carrier shipment.

Shipper hereby certifies that he is familiar with all the terms and conditions of the said bill of lading, including those on the back thereof, set forth in the classification or tariff which governs the transportation of this shipment, and the said terms and conditions are hereby agreed to by the shipper and accepted for himself and his assigns.

SHIP TO 016198 SOLD TO 015762
 DELPHI SAGINAW STEERING SYS U.S. STEEL CORPORATION
 PLANT #6 P.O. BOX 267
 TOWER LINE ROAD OFF HOLLAND RD DEPT 161W
 SAGINAW MI 48605 PITTSBURGH PA 15230

FREIGHT TERMS **PREPAID**

CARRIER

VEHICLE IDENT

NUMBER AND DESCRIPTION OF ARTICLES

WEIGHT
(Sub. to Car.)

RT BILL 013762 U.S. STEEL CORPORATION
 P.O. BOX 267
 DEPT 161W
 PITTSBURGH PA 15230

Subject to Section 7 of Condition of applicable bill of lading, if the shipment is to be delivered to the consignee without recourse, the consignee or the consignee shall sign the following statement:

The carrier shall not make delivery of this shipment without payment of freight and all other lawful charges.

By _____
 (Signature of Consignor)

 /O 048471 M/O JF52623-001 P/O SAC9011877
 MILL 0000039900011 PART 3261
 SPEC SAE 1017 MOD CODE USS
 CM COLD ROLLED SHEET
 400,000 LBS .0650 MIN X 18.9100 X COIL

"If the shipment moves between two ports by a carrier by water the law requires that the bill of lading shall state whether it is carrier's or shipper's weight. NOTE: Where the rate is dependent on value, shippers are required to state specifically, writing the agreed or declared value of the property. The agreed or declared value of the property is hereby specifically stated by the shipper to be not exceeding _____"

Per _____
 (Signature of Consignee)

If charges are to be prepaid, write stamp here: "TO BE PREPAID"

PREPAID

Received \$ _____
 to apply in prepayment of charges on the property described hereon.

Per _____
 (Signature of Agent)

(The signature here acknowledges only the amount prepaid.)

Charges Advanced: \$ _____

NOTES: SHIP CONTROL BY 9PM 04/02/01

MATERIAL COVERED BY THIS BILL OF LADING HAS BEEN LOADED AND PLACED ON TRUCK AT CARRIER'S DIRECTION AND IN ACCORDANCE WITH THE DRIVER'S INSTRUCTIONS AND THE CONSIGNOR ASSUMES NO RESPONSIBILITY THEREFOR (APPLIES TO MOTOR CARRIER ONLY.)

CONTINUATION OF AN INTERSTATE SHIPMENT

USE THE FOLLOWING SHIPPER NUMBER REFERENCE
 AS YOUR PAYMENT REFERENCE NUMBER: **MB2473**

1/2 TOTAL 2 ITEMS 36102 LB 37220 LB

REC HOUR: 8AM-3PM
 REC DAYS: M-F

UNLOADING: FLATBED TRK, OVERHEAD C-HOOK
 UNLDC.

Worthington Specialty Processing, Shipper

Agent must detach and retain this Shipping Order and must sign the Original Bill of Lading.

Per _____

Permanent postoffice address of shipper: 4965 E MERIDIAN RD. JACKSON, MI 49201



Worthington Specialty Processing

Shipper's No. N82474
Carrier's No. 50-15267

CARRIER: JAMES BURG TRUCKING

27

BQJM

RECEIVE, subject to the classifications and lawfully filed tariffs in effect on the date of the issue of this Shipping Order

At JACKSON, MI 48731 04/02 01 From Worthington Specialty Processing

the property described below, in apparent good order, except as noted (contents and condition of contents of packages unknown), marked, consigned, and destined as indicated below, which said carrier (the word carrier being understood throughout this contract as meaning any person or corporation in possession of the property under the contract) agrees to carry to its usual place of delivery at said destination, if on its route, otherwise deliver to another carrier on the route to said destination. It is mutually agreed as to each carrier of all or any of said property over all or any portion of said route to destination, and as to each party at any time interested in all or any of said property that every service to be performed hereunder shall be subject to all the terms and conditions of the Uniform Motor Carrier Classification and Tariff (1) in effect on the date hereof, if this is a rail or a rail-water shipment, or (2) in the applicable motor carrier classification or tariff if this is a motor carrier shipment. Shipper hereby certifies that he is familiar with all the terms and conditions of the said bill of lading, including those on the back thereof, set forth in the classification or tariff which governs the transportation of said shipment, and the said terms and conditions are hereby agreed to by the shipper and accepted for himself and his assigns.

SHIP TO 021032		SOLD TO 015762		FREIGHT TERMS PREPAID	
TOWER AUTOMOTIVE - ELKTON		U.S. STEEL CORPORATION		CARRIER	
84 DREYHANN		P.O. BOX 267		VEHICLE IDENT	
ELKTON		DEPT 161W			
MI 48731		PITTSBURGH			
		PA 15230			

NUMBER AND DESCRIPTION OF ARTICLES		WEIGHT (Sub. to Car.)		Subject to Section 7 of Conditions of applicable bill of lading, if the shipment is to be delivered to consignee without recourse, it is recognized, the carrier shall not be liable for delivery of this shipment without payment of freight and all other lawful charges.	
RI BILL 015762 U.S. STEEL CORPORATION				By (Signature of Consignor)	
P.O. BOX 267				If the shipment moves between two ports by a carrier, the law requires that the bill of lading shall state whether the carrier or shipper's weight is NOTED. Where the carrier is dependant on value, shipper is required to state specifically within the agreed or declared value of the property. The agreed or declared value of the property is hereby specified and stated by the shipper to not exceed	
DEPT 161W				Per (Signature of Consignee)	
PITTSBURGH				If charges are to be prepaid, write stamp here: "TO BE PREPAID"	
PA 15230				PREPAID	
*****				Received \$	
S/O 048805 M/O JK66092-001		P/O 6994800691		to apply in prepayment of charges on the property described hereon.	
MILL 0000039900011		PART 55345051 5735		Per (Signature of Agent)	
SPEC MS6000-42PAE		CODE USS		(The signature here acknowledges only the amount prepaid)	
CN COATED AK DD ZH		ELECTRO 045A036AE		Charges Advanced: \$	
59,000 LBS		0330 MIN X 27.3750 X 56,300			

LIFT MILL-COIL		MILL-HEAT			
818043 0005011		W07413		5560 LB	
0007958		W07875		1450 LB	
		* LIFT *		7010 LB	
818045 0007956		W07875		7850 LB	
S/O TOTAL		PARTIAL		14860 LB	

Worthington Specialty Processing, Shipper

Per

Agent must detach and retain this Shipping Order and must sign the Original Bill of Lading.

Permanent postoffice address of shipper:
CARRIAGE

4905 S MERIDIAN RD. JACKSON, MI 49201

50-15267



Worthington Specialty Processing

THIS SHIPPING ORDER

must be legibly filled in, in ink, in indelible pencil, or in Carbon, and retained by the Agent.

CARRIER: JAMES BURG TRUCKING 27

Shipper's No. NB2474
Carrier's No. 58-15867

RECEIVE, subject to the classifications and lawfully filed tariffs in effect on the date of the issue of this Shipping Order

At JACKSON, MI 04/02/01 From Worthington Specialty Processing

The property described below, in apparent good order, except as noted (contents and condition of contents of packages unknown), marked, consigned, and destined as indicated below, which said carrier (the word carrier being understood throughout this contract as meaning any person or corporation in possession of the property under the contract) agrees to carry to its usual place of delivery at said destination, if on its route, otherwise to deliver to another carrier on the route to said destination. It is mutually agreed as to each carrier of all or any of said property over all or any portion of said route to destination, and as to each party at any time interested in all or any of said property that every service to be performed hereunder shall be subject to all the terms and conditions of the Uniform Domestic Freight Bill of Lading set forth (1) in Uniform Freight Classification in effect on the date hereof, if this is a rail or a rail-water shipment, or (2) in the applicable motor carrier classification or tariff if this is a motor carrier shipment.

Shipper hereby certifies that he is familiar with all the terms and conditions of the said bill of lading, including those on the back thereof, set forth in the classification or tariff which governs the transportation of this shipment, and the said terms and conditions are hereby agreed to by the shipper and accepted for himself and his assigns.

CO	SHIP TO 021032	CONSIGNEE TO	SOLD TO 015762	FREIGHT TERMS	PREPAID
	TOWER AUTOMOTIVE - ELKTON		U.S. STEEL CORPORATION	CARRIER	
	91 DREITMANN		P.O. BOX 267	VEHICLE IDENT	
			DEPT 161W		
	ELKTON	MI 48731	PITTSBURGH	PA 15230	

NUMBER AND DESCRIPTION OF ARTICLES

WEIGHT
(Sub. to Car.)

RT BILL 015762 U.S. STEEL CORPORATION
P.O. BOX 267
DEPT 161W
PITTSBURGH PA 15230

Subject to Section 7 of Condor of applicable bill of lading, if the shipment is to be delivered to the consignee without recourse on the consignee, the consignor shall sign the following statement:

The carrier shall not be liable for delivery of this shipment without payment of freight and all other lawful charges.

By: (Signature of Consignor)

7/0 049145 M/D JK67616-001 P/O 6994800691
MILL 0000039900011 PART 55345051 5735
SPEC MS0000-42FAE CODE U53
CH COATED AK DO ZN ELECTRO 0454030AE
63.000 LBS. 0330 MIN X 67.3750 X 56.380

If the shipment moves between two ports by a carrier by water the law requires that the bill of lading shall state whether the carrier's or shipper's weight. NOTE: Where the rate is dependent on value, shippers are required to state specifically, writing the agreed or declared value of the property. The agreed or declared value of the property is hereby specified stated by the shipper to be not exceeding

Per (Signature of Consignor)

APR 20 1902
If charges are to be prepaid, write stamp here: "TO BE PREPAID"

PREPAID

NOTES:

SHIP CONTROL

04/02/01

54770

MATERIAL COVERED BY THIS BILL OF LADING HAS BEEN LOADED AND PLACED ON TRUCK AT CARRIER'S DIRECTION AND IN ACCORDANCE WITH THE DRIVER'S INSTRUCTIONS AND THE CONSIGNOR ASSUMES NO RESPONSIBILITY THEREFOR (APPLIES TO MOTOR CARRIER ONLY.)

CONTINUATION OF AN INTERSTATE SHIPMENT

USE THE FOLLOWING SHIPPER NUMBER REFERENCE
AS YOUR PAYMENT REFERENCE NUMBER: NB2474

Received \$
to apply in prepayment of it charges on the property described hereon:

Per (Signature of Agent)

(The signature here acknowledges only the amount prepaid)

Charges Advanced: \$

ITEMS GROSS LB TARE LB NET LB
1 TOTAL 6 67400 LB 1200 LB 66200 LB

REC HOUR: SUN 12:01AM-FRI 10PM
REC DAYS:

UNLOADING: FLATBED TRUCK FOR FORKLIFT
SIDE UNLOAD.

Worthington Specialty Processing, Shipper

Per Rich 4/2/01 (Signature)

Agent must detach and retain this Shipping Order and must sign the Original Bill of Lading.

Permanent postoffice address of shipper: 4905 S MERIDIAN RD, JACKSON, MI 49201